



Nitocote ET402(PV)

Coal tar extended epoxy resin coating

Uses

Provides chemical and abrasion resistance to prevent corrosion of concrete surfaces for applications such as :

- Seawater tanks, channels and intakes.
- Manhole linings.
- Sewage works and effluent plants.
- Chemical processing.
- Foundation waterproofing.
- Jetties, piers and docks.

Advantages

- **Low cost service life** - excellent chemical and abrasion resistance, does not support bacterial growth.
- **Added value system** - acts as an impermeable waterproof coating.
- **User friendly** - can be applied by brush/roller/spray.

Description

Nitocote ET402(PV) is based on solvented epoxy resins, modified with coal tar. It is supplied as a two pack material in pre-weighed quantities ready for on-site mixing and use.

Nitocote ET402(PV) is applied as a two coat application. It is generally applied at a wet film thickness of 200 micron per coat.

Specification

The corrosion resistant coating shall be Nitocote ET402(PV), a coal tar extended, min 80%solids, epoxy resin coating. The coating shall possess a high-build capability, to facilitate varying application thicknesses. It shall further possess excellent bond and chemical resistance properties.

Properties

Colour	: Black/Brown
Solids by volume	: 80-85%
Specific gravity	: 1.45 to 1.55 at 20°C
Pot life	: at 25°C 2 hrs at 40°C 45 minutes
Tack free time	: 2 to 3 hours at 35°C
Overcoating time	: 5-6 hours at 35°C 2-3 hours at 45°C

Full cure	: 4 days at 35°C
Water Absorption (ASTM D570)	: <0.01%
Bond Strength (BS 1881 Pt 207)	: > 1N/mm ²
Salt Spray Test (BS 1881 Pt. 124 :1988)	: Nil @ 200 microns tested over 1000 hours
Chemical resistance	:

Tests were carried out in accordance with ASTM D543. Test was conducted at room temperature of 23°C and specimens were soaked in the solution for a period of 7 days.

Acids (m/v)	
Hydrochloric acid 10%	: Excellent
Sulphuric acid 10%	: Very good
Nitric acid 10%	: Very good
Phosphoric acid 10%	: Very good

Alkalis (m/v)	
Ammonia 15%	: Excellent
Sodium Hydroxide 25%	: Good

Solvents & organics	
Oils, vegetable and minerals:	Excellent
Ferric Chloride 15%	: Very good

Aqueous solutions	
Water	: Excellent
Sea water	: Excellent
Raw sewage	: Very good

Consult the local Fosroc office for specific recommendations to meet each operating condition.

Instructions for use

Preparation

All surfaces to be treated with Nitocote ET402(PV) must be clean and free from dust or loose material.

Concrete surfaces

All laitance must be removed by grit blasting, or other suitable removal methods. The general standard of surface preparation should be in accordance with ACI 503R-89, Chapter 5, Paragraph 5.4. Following the preparation of a

Nitocote ET402(PV)

concrete surface, care should be taken to ensure that any surface irregularities are filled with Nitomortar FC*† or Nitomortar FC(B)*†.

Metal surfaces

Any metal surfaces should be grit blasted to a bright finish, meeting the requirements of Swedish Standard SA 2½ or equal.

Priming

Concrete surfaces

Priming is generally not required on properly prepared concrete surfaces. However where increased resistance to chloride ions is required, then the surface shall be primed with a highly penetrative Silane Siloxane Primer Dekguard Standard Primer.

Metal surfaces

All metal surfaces should be coated immediately after preparation. If this is not possible and to eliminate formation of rust, prime the metal surfaces using Nitoprime 25*.

Mixing

The contents of the resin can should be thoroughly stirred to disperse any possible settlement. The entire contents of both the hardener and resin cans should be poured into a suitable sized mixing vessel. It is recommended that the two components are mixed together mechanically using a slow speed electric drill fitted with a Mixing Paddle.. Mixing should be carried out continuously for 3 to 5 minutes, until a uniform consistency is achieved.

Although Nitocote ET40(PV) is a solvented product, hence recommended that mixing should take place in an open, well ventilated area.

Application

A minimum 2 coat application is generally recommended to ensure a full, unbroken coating is achieved.

Brush application

Once mixed, the material should be immediately applied, ensuring that a continuous coating is obtained. The first coat is applied to achieve a uniform coating with a wet film thickness not less than 200 microns, and should be allowed to dry for at least 5- 6 hours at 35°C before the application of the second coat.

The second coat should be applied between 6 hours and 4 days (at 35°C) after the application of the first coat, at 45°C this will be reduced to 2-3 hours. The second coat should be applied as above again achieving a wet film thickness not less than 200 microns.

Spray application

Where large areas are to be coated, it is advisable to consider spray application. Consult the local Fosroc office for further details and recommendations.

Cleaning

Tools and equipment should be cleaned with Nitoflor Sol immediately after use.

Hot weather working practices

Whilst the performance properties of Nitocote ET402(PV) at elevated temperatures are assured, application under such conditions can sometimes be difficult. It is therefore suggested that, for temperatures above 35°C, the following guidelines are adopted as a prudent working regime:

- i Store unmixed materials in a cool (preferably temperaturecontrolled) environment, avoiding exposure to direct sunlight.
- ii Keep mixing and placing equipment cool, arranging shade protection if necessary. It is especially important to keep cool those surfaces of the equipment which will come into direct contact with the material itself.
- iii Try to eliminate application in the middle of the day, and certainly avoid application in direct sunlight.
- iv For hand application, ensure that there are sufficient operatives available to complete application within the pot life of the material.
- v Have a ready supply of Nitoflor Sol or Nitoflor Sol available for immediate cleaning of tools after use.

Repairing and overcoating

Any applications of Nitocote ET402(PV) which have become damaged can be readily overcoated.

The existing surface should well abraded, using a stiff wire brush, or similar, to ensure that a good mechanical bond will be achieved between the two layers.

Overcoating works can then proceed as for new work, always ensuring that the prepared substrate is free from any



Nitocote ET402(PV)

moisture.

Limitations

- Nitocote ET402(PV) should not be applied over other existing coatings, but can be applied on top of itself (see above).
- For cold weather working (down to 5°C), it is recommended that materials are stored in a heated building and only removed immediately before use.
- Accelerated heating methods are **not** to be utilised under **any** circumstances.
- - In contact with moisture/high humidity during cure, the colour of the coatings will change to brown/red.

Estimating

Supply

Nitocote ET402(PV)	: 10 litre packs
Nitoprime 25	: 1 and 4 litre packs
Nitoflor Sol	: 5 litre packs

Coverage

Nitocote ET402(PV)	: 5.0 m ² /litre @ 200 microns wft (per coat)
Nitoprime 25	: 5.0 m ² /litre

Note: Coverage figures quoted are theoretical, and based upon application to a properly prepared substrate of nominal MC30 concrete. Since application conditions vary greatly; due to substrate porosity, quality of surface preparation, application thickness and wastage factors, the on-site figures may vary from those shown above.

Storage

Nitocote ET402(PV) has a shelf life of 12 months, when stored in warehouse conditions below 35°C.

Precautions

Health and safety

Nitocote ET402(PV), Nitoprime 25 and Fosroc Solvent Nitoflor Sol should not come in contact with skin or eyes, nor should they be swallowed. Avoid inhalation of vapours and ensure adequate ventilation.

Some people are sensitive to resins, hardeners and solvents. Wear suitable protective clothing, gloves and eye/face protection. Barrier creams such as Kerodex Antisolvent or Rozalex Antipaint provide additional skin protection.

Should accidental skin contact occur, remove immediately with a resin removing cream such as Kerocleanse Standard Grade Skin Cleanser or Rozaklens Industrial Skin Cleaner, followed by washing with soap and water - **do not** use solvent.

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

If swallowed seek medical attention immediately - **do not** induce vomiting.

For further information, please consult the Material Safety Data Sheet for Nitocote ET402.

Fire

Nitocote ET402(PV) and Nitomortar FC are non-flammable. Nitoprime 25 and Fosroc Solvent 102 are flammable. Do not use near a naked flame.

Flash points

Nitoprime 25 : 55°C

Nitoflor Sol : 33°C

Additional Information

Fosroc manufactures a wide range of complementary products which include :



Nitocote® ET402(PV)

- waterproofing membranes & waterstops
- joint sealants & filler boards
- cementitious & epoxy grouts
- specialised flooring materials

Fosroc additionally offers a comprehensive package of products specifically designed for the repair and refurbishment of damaged concrete. Fosroc's 'Systematic Approach' to concrete repair features the following :

- hand-placed repair mortars
- spray grade repair mortars
- fluid micro-concretes
- chemically resistant epoxy mortars
- anti-carbonation/anti-chloride protective coatings
- chemical and abrasion resistant coatings

For further information on any of the above, please consult your local Fosroc office - as below.



Fosroc Chemicals (India) Pvt. Ltd.

Head Office

No.38, 12th Cross, III floor, PSR ID CBI Road,
Ganganagar North, Bangalore 560032

Important note :

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Whilst Fosroc endeavours to ensure that any advice, recommendation specification or information it may give is accurate and correct, it cannot, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products whether or not in accordance with any advice, specification, recommendation or information given by it.

telephone

++91 80-23551500

fax

++91 80-23551510

e-mail

india@fosroc.com

Regional Offices

Bangalore

No.38,12th cross,III floor, PSR ID
CBI Road, Ganganagar North,
Bangalore 560 032.
Ph:080-23551500
Fax : 080-23551510
email:Bangalore@fosroc.com

Mumbai

1401/1402, 14floor,
A-Wing 'The Great Eastern Summit'
Sector-15, CBD, Belapur
Navi Mumbai 400 614
Ph: 022 -43406800-04
email:Mumbai@fosroc.com

Delhi

D-166 Sector 10
Noida,
UP 201 301
Ph:0120-4270620
email:Delhi@fosroc.com

Kolkata

304, Jodhpur Park
Kolkata 700 068
Ph:033-65343188
Fax: 033-2499-0280
email:Kolkata@fosroc.com

